FORMULAE FOR ASBESTOS-CONTAINING FIREPROOFING, ACOUSTICAL PLASTER AND SURFACE TEXTURE PRODUCTS MANUFACTURED BY GRACE AND/OR ZONOLITE

The following are formulae for W.R. Grace & Co.-Conn. and Zonolite Company asbestos-containing acoustical plaster, surface texture and fireproofing products.

Zonolite Acoustical Plastic (Standard)
(a/k/a Vermiculite Acoustical Plastic/Plaster)

Vermiculite (60-70%)
Bentonite (montmorillonite type) (15-19%)
Asbestos (15-19%)
Sodium Lauryl Sulfate (<1%)

Zonolite Acoustical Plastic (Bermuda Tan)
(a/k/a Vermiculite Acoustical Plastic/Plaster)

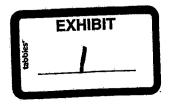
Vermiculite (56-64%)
Bentonite (montmorillonite type) (16-20%)
Asbestos (16-20%)
Sodium Lauryl Sulfate (<1%)
Dowicide (<1%)
Sodium Nitrate (<1%)

Board of Education Hard Texture

Perlite (40-48%)
Bentonite (montmorillonite type) (23-27%)
Titanium Dioxide (13-15%)
Asbestos (9-12%)
North Carolina Clay (2-4%)
ZOD Concentrate (2-3%)
Calcium Carbonate (1-2%)
Sodium Lauryl Sulfate (<1%)
Fungicide (<.5%)

Board of Education Texture

Perlite (41-49%)
Bentonite (montmorillonite type) (23-27%)
Titanium Dioxide (13-15%)
Asbestos (9-12%)
North Carolina Clay (2-3%)
Calcium Carbonate (1-2%)
Sodium Lauryl Sulfate (<1%)
Fungicide (<.5%)



Ari-Zonolite Board Texture

This product was manufactured by the Ari-Zonolite Company for a two or three year period in the early 1960's. Grace believes the product contained approximately 10% commercial asbestos, but has no formula documents. The investigation is continuing.

Econo-White 65 and Econo-White 70
(a/k/a Econo-White Acoustical
Texture and Econo-White Super White)

Perlite (60-70%)
Bentonite (montmorillonite type) (13-17%)
Asbestos (13-17%)
Titanium Dioxide (2-8%)
Sodium Lauryl Sulfate(<1%)

Zonolite Finish Coat (Decorator's White)
(a/k/a Zonolite Acoustical Finish)

Vermiculite (63-72%)
Bentonite (montmorillonite type) (11-15%)
Asbestos (11-14%)
Titanium Dioxide (5-7%)
Sodium Lauryl Sulfate (<.5%)

Zonolite Finish Coat (Decorator's White) (Extra Hard)

Vermiculite (61-69%)
Bentonite (montmorillonite type) (12-14%)
Asbestos (11-14%)
Titanium Dioxide (5-7%)
Sodium Lauryl Sulfate (2-3%)

Hi Sorb Acoustical Plaster XX White HiSorb

South African Vermiculite (20-32%)
Perlite (4-13%)
Plaster of Paris (50-60%)
Asbestos (8-10%)
Bentonite (1.5-2.5%)
Cal. Concentrate (2.3%)
Titanium (1.5-2.5%)
Drywall Additive (<3%)

Oyster White HiSorb

South African Vermiculite (18-27%) Vermiculite (10-13%)

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Plaster of Paris (50-60%)
Asbestos (8-10%)
Bentonite (1.5-2.5%)
Cal. Concentrate (1.8-2.5%)
Drywall Additive (<3%)

Hi Temp Insulating Cement
(a/k/a Zonolite High Temperature Cement,
Zonolite Hi-Temperature Cement,
Zonolite High Temperature Insulating Cement)

Vermiculite (60-70%)
Bentonite (montmorillonite Type) (15-19%)
Asbestos (15-19%)
Orvus Neutral Granule (<1%)

Zonolite Mono-Kote (MK-1)

Vermiculite (40-45%)
Plaster of Paris (33-37%)
Asbestos (10-13%)
Portland Cement (7-9%)
ZOD Concentrate (1-2%)

Spra-Insulation (MK-2)

Vermiculite (41-46%)
Plaster of Paris (33-37%)
Asbestos (10-13%)
White Portland Cement (6-9%)
ZOD Concentrate (1-2%)

Zonolite Mono-Kote MK-3

Plaster of Paris (55-59%) Vermiculite (28-32%) Asbestos (10-14%) Sodium Lauryl Sulfate (<1%)

Perltex Super-40 Fog (a/k/a Perltex Fog)

Whiting (75-86%)
Talc (6-8%)
Asbestos (4-7%)
Staramic (3-5%)
Titanium Dioxide (1-2%)
Dowicil (<1%)
Methocel (<1%)
NTA (<1%)
Daxad-17 (<1%)

Ultramarine Blue (<.5%)

In two formula documents, one undated and one dated March 14, 1972, talc, titanium dioxide, Daxad 17 and ultramarine blue were eliminated from the above formula and replaced with lithopone (6-9%), casein (1-2%), TSP (<1%) and sodium nitrite (<.5%).

Perltex Spray Surfacer
(a/k/a PlasterTex, Perltex Super-40
Spray Surfacer, and Perltex Super-40)
and Gun Coat Spray Surfacer)

Whiting (11-40%) Sodium Nitrate (<1%) Lithopone (5-25%) Casein (2.5-11%) Mica XX (7-10%) Pryprophyllite (3-8%) Soya Flour (0.5-4%) Asbestos (6-13%) Kalloid Clay (5-12%) Tri Sodium Phosphate (0.5-4%) KA 47 Titanium (0.5-4%) Mica AA (7-16%) Snow Flake Lime (<1%) Dowicide G (<1%) Calcium Sterate (<1%) Perlite (4-18%)

Perltex Super-40 Perlite (a/k/a Perltex Perlite and Super-40 Perlite)

Whiting (65-75%)
Perlite Aggregate (7-11%)
Asbestos (6-8%)
Lithopone (5-9%)
Staramic (4-6%)
Casein (1-2%)
Methocel (<1%)
Trisodium Phosphate (<1%)
Dowicil (<.5%)
Sodium Nitrite (<.5%)
NTA (<.5%)

Perltex Super-40 Polycoarse (a/k/a Perltex Polycoarse, Perltex Super-40 Poly and Perltex Poly)

Whiting (64-74%)
Talc (14-16%)

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Asbestos (4-6%)
Staramic (4-5%)
Lithopone (3-4%)
Methocel (1-2%)
Polystyrene Aggregate (1-2%)
NTA (<1%)
Dowicil (<.5%)
Daxad-17 (<.5%)
Ultramarine Blue (<.5%)
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Two formula documents, one undated and one dated March 14, 1972, set forth the following formula for Super 40 Poly:

Whiting (38-42%)
Talc (38-42%)
Asbestos (1-2%)
Lithopone (11-15%)
Methocel (<1%)
Poly Beads (1-3%)
NTA (<1%)
Dowicil (<1%)
Casein (1-2%)
TSP (<1%)
Kalloid Clay (1-2%)
Natrosol (<1%)

Peritex Super-40 SAV

Whiting (67-77%)
SAV Aggragate (6-8%)
Lithopone (6-8%)
Asbestos (5-7%)
Staramic (4-6%)
Casein (1-2%)
Trisodium Phosphate (<1%)
Methocel (<1%)
NTA (<1%)
Sodium Nitrite (<.5%)
Dowicil (<.5%)

Zonolite Spra-Tex (Regular)

Kaolin Clay (31-35%)
Asbestos (30-36%)
Titanium Dioxide (15-17%)
Vermiculite (14-19%)
Sodium Lauryl Sulfate (<1%)

Zonolite Spra-Tex EH (Extra Hard)

Kaolin Clay (30-34%)
ASbestos (29-35%)
Vermiculite (14-19%)
Titanium Dioxide (15-17%)
ZOD Concentrate (2-4%)
Sodium Lauryl Sulfate (<1%)

Spra-Wyt (a/k/a Spra-Wyt Finish, Spra-Whyt Acoustical, and Spra-Wyt Acoustical Finish)

Perlite (50-60%)
Bentonite (montmorillonite type) (16-20%)
Asbestos (16-20%)
Titanox RA-50 (4-5%)
Double Hydrate Lime (4-5%)
Duponol WA Dry (<.5%)
Dowicide "6" (<.5%)

Versakote (Prep Coat #4)

White Portland Cement (38-42%)
Whiting (26-30%)
Hydrated Lime (11-13%)
Perlite Aggregate (6-10%)
Asbestos (5-7%)
Titanium Dioxide (2-3%)
Aluminum Hydrate (1-3%)
Aluminum Stearate (<1%)
Gelvatol (<1%)
Hamaco (<1%)
Daxad-17 (<1%)
Darex Set Accel. (<1%)
Nopco PD-1 (<1%)
Dowicil (<.5%)

Z-Tex (a/k/a EZ-Tex)

Plaster of Paris (40-50%) Vermiculite (24-28%) Asbestos (13-17%) White Cement (11-13%) ZOD Concentrate (<.5%) Retarder (<.5%) Dowicide (<.5%)

Zono-Coustic 1

Vermiculite (75-85%) Asbestos (11-14%)

Plaster of Paris (5-8%)

Zono-Coustic 2

Vermiculite (41-46%)
Plaster of Paris (33-37%)
Asbestos (10-13%)
White Portland Cement (6-9%)
ZOD Concentrate (1-2%)

Zono-Coustic 3

Plaster of Paris (35-39%)
Vermiculite (34-38%)
Asbestos (11-14%)
Hydrated Lime (8-11%)
Titanium Dioxide (3-4%)
Sodium Lauryl Sulfate (<1%)

Zono-Coustic Z

Vermiculite (38-42%)
Plaster of Paris (34-38%)
Asbestos (11-14%)
Portland Cement (7-9%)
Sodium Lauryl Sulfate (<1%)

Perlcoustic

Perlite (53-61%)
7 M Asbestos (15-17%)
Solka-Floc BW-20 (4.5-5.5%)
Bentonite (19-21%)
Sodium Nitrite (<1%)
Dowicide G (<1%)
Naconal DB Beads (<1%)

Perltex Prep Coat #3

White Cement (40-44%)
Asbestos (4-5%)
Calcium Carbonate (18-20%)
Vermiculite (10.5-11.5%)
Finish Lime Double
Hydrated (10.5-11.5%)
Perlite (10.5-11.5%)

Prep Coat #5 (Puerto Rico)

White Portland Cement (38-42%)

Whiting (14-19%)
Hydrated Lime (11-13%)
Asbestos (5-7%)
Vermiculite (18-22%)
Perlite Aggregate (7-11%)

Satin White

Vermiculite (46-53%)
Bentonite (6-9%)
Asbestos (13-17%)
Whiting (20-24%)
Titanium Dioxide (1-2%)
Satin White Concentrate (2-5%)
MBS 40 (<.5%)

Ari-Zonolite Natural

Vermiculite (55-60%)
Asbestos (15-19%)
Bentonite (15-19%)
Duponol (<.5%)
Sodium Nitrate (<1%)
Plaster of Paris (6-9%)

Ari-Zonolite Oyster White

Vermiculite (38-42%)
Asbestos (28-32%)
Bentonite (10-14%)
Duponol (<1%)
Titanium (4-8%)
Perlite (10-13%)

Ari-Zonolite Nu-White

Asbestos (41-46%)
Bentonite (9-13%)
Plaster of Paris (4-7%)
Perlite (36-41%)
Duponol (<1%)
Elvalol (<1%)

Zonolite Finishing Cement

Asbestos (21-26%)
Bentonite (3-5%)
Plaster of Paris (42-50%)
Vermiculite (22-27%)
Gypsum Retarder (<.5%)

Example Wrong Components

Grace Formula		Claim Document Sample R	esults
Zonolite Mono-Kote MK-	3	·	
Plaster of Paris (gypsum) Vermiculite Chrysotile Asbestos Sodium Lauryl Sulfate	55-59% 28-32% 10-14% <1%	No Data Provided No Data Provided Chrysotile Asbestos Amosite Asbestos	5% 5%

Example Wrong Components

Grace Formula	· · · · · · · · · · · · · · · · · · ·	Claim Document Sample Results			
Zonolite Mono-Kote MK-	3	CaCO	60%		
	·	1			
Plaster of Paris (gypsum)	55-59%	Mica (vermiculite)	3%		
Vermiculite	28-32%	Chrysotile Asbestos	3%		
Chrysotile Asbestos	10-14%	Quartz	2%		
Sodium Lauryl Sulfate	<1%	Cellulose	2%		

Example Wrong Components

Grace Formula		Claim Document Sample	Results
Zonolite Acoustical Plast	ic (Standard)		
Vermiculite	60-70%	Misc. Material	54%
Bentonite	15-19%	Mineral Wool	15%
Chrysotile Asbestos	15-19%	Chrysotile Asbestos	10%
Sodium Lauryl Sulfate	<1%	Amosite Asbestos	20%

EXHIBIT

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Example Insufficient Data

Grace Formula		Claim Document Sample I	Results
Zonolite Mono-Kote MK-	3		
Plaster of Paris (gypsum) Vermiculite Chrysotile Asbestos Sodium Lauryl Sulfate	55-59% 28-32% 10-14% <1%	No Data Provided No Data Provided Chrysotile Asbestos	5%

Example Insufficient Data

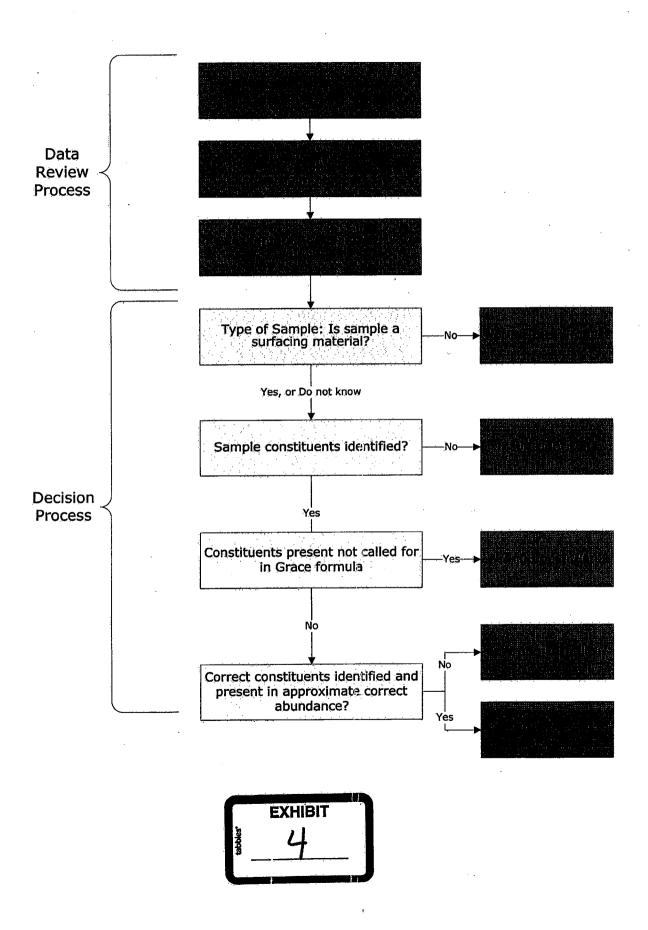
Grace Formula		Claim Document Sample	Results
Zonolite Mono-Kote MK-	3		
Plaster of Paris (gypsum) Vermiculite	55-59% 28-32%	Nonfibrous material	90%
Chrysotile Asbestos Sodium Lauryl Sulfate	10-14% <1%	Chrysotile Asbestos	10%

Example Insufficient Data

Grace Formula	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Claim Document Sample	Results
Zonolite Mono-Kote MK-	3		
Plaster of Paris (gypsum) Vermiculite	55-59% 28-32%	"Binder"	80%
Chrysotile Asbestos Sodium Lauryl Sulfate	10-14% <1%	Chrysotile Asbestos	15%



Product ID Claims Document Review Process



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EXHIBIT 65

RJ Lee Summary of Lab Data for Claim No. 12760

PART 3: PROPERTY INFORMATION 264 (8. (ATTACHED)

A. ENVIRONENTAL PROPERTY A UDITS 4-24-01

B. TWIN CETY TESTING 1-03-85

C. UNIVERSETY OF MINNESOTA MAY 1984

ENVIRONMENTAL PROPERTY AUDITS, INC.

EPA, INC.

2701:4th Avenue N. Anoka, MN 55303

Phone: 763.323.6700 Fax: 763.323.6677 www.epaconsultant.com



April 24, 2001



Mr. Daryl Schuite First Presbyterian Church Dawson, MN 56232

Dear Mr. Schutte:

Enclosed is the laboratory report for the materials collected for asbestos content analysis from the duct insulation at First Presbyterian Church in Dawson, MN. As indicated in the report, there was asbestos found in the following materials as collected by Environmental Property Audits, Inc. (EPA, Inc.) personnel.

SAMPLE#	LOCATION	DESCRIPTION	TYPE
- 3	Boiler room	Mudded duct seam	45% Chrysotile
4	. Ceiling	Sprayed on texture	20% Chrysotile

The on-site material sampling and survey was conducted by a federally accredited asbestos inspector in accordance with the OSHA 1926.1101, Asbestos Standards and the State of Minnesota, Department of Health Asbestos Regulations, part 4620.3460. The laboratory analysis was performed in accordance with current U.S. Environmental Protection Agency (USEPA) protocols, "Method for the Determination of Asbestos in Bulk Materials," EPA 600/R-93/116, 1993.

If there are any questions concerning this project, please call our office at (763) 323-6700. Thank you for choosing EPA, Inc. for your asbestos concerns and I look forward to assisting you on future projects.

Sincerely,

Jim Lindahl President

JL:eap

Enclosure:

Laboratory Data

Inspector Accreditation

Invoice

EMSL Analytical, Inc.

14375 23rd Avenue North Minneapolls, MN 55447

Phone: (763) 449-4922

Fax: (763) 449-4924

EMSL

Attn.: Jim Lindahl EPA, Inc.

2701 4th Avenue North Anoka, MN 55303 Monday, April 23, 2001

Ref Number: MN01752

POLARIZED LIGHT MICROSCOPY (PLM) Performed by EPA 600/R-93/116 Method*

Project: 1st Presbyterian - Dawson

Sample	Location	Appearance	Sample Treatment	ASBE:	Type	%	NON-AS	BEST %	OS Non-Fibrous
	Taped duct seam insulation	Cream/Yellow Fibrous Heterogeneous	Teased/Dissolv4d	Non	e Delected	1	Min. Wool Cetulose	5%	i Other
2	Duct insulation	CreamYellow Fibrous Heterogeneous	Teesed/Dissolved	Non	e Datected	1 .	Min. Wool Cellulose	5%	6 Other
3	Mudded duct seam	Tan/Grey Fibrous Hetarogeneous	Teased/Dissolved	45% Chg	/sotile	•	Min. Wool Cellulose	15%	6 Other
	Sprayed on calling texture	Gray/Gold Florous Homogeneous	Tessed/Dissolved	20% Chr)	/ectte		None Detected		Mica Other

Comments: For all obviously hyperogeneous samples easily separated into subsamples, and for layered samples, each component is analyzed separately.

Also, "# of Layers" refers to number of separatite subsamples.

* NY samples enalyzed by ELAP 198.1 Method.

Daria Gordhamer Analyst

> Nacialmens: PLAI has been known to one pebaseou in a small percentage of samples which contain exhibitor. Thus negative PLM results coment be planninged. EMSL auggests that samples reported on <1% or repre descipate be tested with enter SEM or TEM. The above test report estates only to be licent tested. This report way had be reproduced, enough in fall, without relater appeared by EMSL. The above test must not be used by the client skilm product orderseased by NMLAP may approduce the United States Government. Library to not responsible for the processor of results whe

to physically superate and analyze layered samples.

1

Approved

Signatory

,75 23rd Avenue North Minneapolis, MN Phone: 612-449-4922 Fax: 612-449-4924

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EMSI	•	
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Received:	Jean	los	Date:	4120106		b'070-
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